

EVALUATION - VIOLATION - ENFORCEMENT FORM 1 Ca

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STATE OF WEST VIRGINIA DEPARTMENT OF COMMERCE, LABOR AND ENVIRONMENTAL RESOURCES WASTE MANAGEMENT SECTION

1356 Hansford Street Charleston, West Virginia 25301 Telephone (304)348-5929 March 2, 1992

GASTON CAPERTON Governor J. EDWARD HAMRICK III Director

CERTIFIED MAIL
RETURN RECEIPT REQUESTED Deputy Director

Jeffrey McKinney Wheeling-Pittsburgh Steel Corporation 1134 Market Street Wheeling, West Virginia 26003

Dear Mr. McKinney:

Enclosed is a copy of the **Compliance Evaluation Inspection (CEI)** Report completed on your facility by representatives of the Chief of the Waste Management Section. This report is based on the inspection conducted on January 7, 1992.

Please refer to the Violations/Notice of Violation sections of the report for those violations discovered during the course of this inspection.

A copy of this report has been referred to the Administrative Enforcement Unit of this Section for further action, and also, a copy is being transmitted to the United States Environmental Protection Agency (U.S. EPA), Region III, Philadelphia, Pennsylvania.

Thank you for your assistance and cooperation during this inspection. If you have any questions concerning the inspection or the attached report, please feel free to contact this office at (304) 348-5989.

Sincerely,

H. Michael Dorsey Assistant Chief

Compliance Monitoring/Enforcement

HMD/kw

Enclosures

cc: Naomi Henry, U.S. EPA Region III
Civil and Administrative Enforcement Unit
Jim Gaston, Inspector
File

INSPECTION FACT SHEET

COMPANY NAME: Wheeling Pittsburgh Steel Corp I.D.: WVD000797720

MAILING ADDRESS: 1134 Market Street

TYPE OF FACILITY: Generator

Wheeling, WV 26003

LOCATION: WV Rt. 2

COUNTY: Brooke (009)

Beech Bottom, WV.505

COMPANY CONTACT: Mr. Jeffrey McKinney

CODES: SO1

PHONE: (304) 234-2685

PURPOSE: Compliance Evaluation Inspection

APPLICABLE REGULATIONS: West Virginia Hazardous Waste Management Act, Chapter 20-5E;

West Virginia Administrative Regulations for Chapter 20-5E;

and/or 40 CFR Part 265.

LIST OF CHEMICALS:

(For Small Quantity Generators, list amount of waste, how it is handled, where it goes)

					X	VI	OLATIONS
DATE	INSPECTED:	7	January	1992	N	Ю	VIOLATIONS

INSPECTOR(S): (1) James A. Gaston, West Virginia Department of Natural Resources, Division of Waste Management, Wheeling

Field Office.

(2) Pamela S. Beltz, WV DNR-WMS, Wheeling Field Office.

DATE PREPARED: 15 January 1992

PREPARED BY: James A. Gaston, Division of Waste Management

RECEIVED

FEB 1 0 1992

DEPT. OF NATURAL BESOURCES
DIVISION OF WASTE MANAGEMENT

COMPLIANCE EVALUATION INSPECTION

RE: Wheeling Pittsburgh Steel

Beech Bottom Plant

DATE INSPECTED: 7 January 1992

INSPECTORS: James A. Gaston, WV DNR-WMS

Pamela S. Beltz, WV DNR-WMS

DATE PREPARED: 15 January 1992

PREPARED BY: James A. Gaston

On January 7, 1992 at approximately 10:15 hours the above referenced inspectors conducted a Compliance Evaluation Inspection of Wheeling Pittsburgh Steel Corporation's Beech Bottom Plant.

Upon our arrival we were met by Mr. Jim Howell, Superintendent of Maintenance and Services, who had not previously been advised of our intention to inspect the facility. Later in the inspection we were joined by Mr. Jeffrey McKinney, Environmental Coordinator.

Upon presentation of the appropriate credentials, the company officials were informed of our authority as representatives of the Chief of the Waste Management Section pursuant to Chapter 20 of the Code of West Virginia and as specified by Section 3007 (a) of the Resource Conservation and Recovery Act; and they acknowledged our authority. The company officials were informed that this inspection would emphasize the company's compliance with the Hazardous Waste Management Act (Chapter 20, Article 5E), and the regulations promulgated thereunder.

The machinery used for producing expanded metal grating has been sold to a firm in Mexico. This portion of the plant is now inactive.

This inspection started with a visit to the hazardous waste storage area which is contained in a building at the south end of the facility. This building contained many drums, most of which contained used oil. Oil spillage was noted on the southeast corner of the building (see Photo #4). An oil boom had been placed in the corner but no cleanup had taken place. No attempt to identify or isolate the source of the spilled material had been made. A composite sample of the used oil is made before shipping off-site.

The drums containing hazardous waste were in three non-uniform rows (see Photo #5). These rows exhibited insufficient aisle spacing which hindered inspection of the drums. One drum containing asbestos, one drum of scrap galvanized flakes, one drum containing floor-dry and oil, and four drums containing waste grinder oil were mixed in with the drums containing hazardous waste. A tracking system which includes the use of painting identification numbers is used at the Beech Bottom Plant. Two drums had been identified as #79. The tracking document stated that drum #79 contained rags. In actuality, one drum marked #79 contained roll grindings and the other drum

Page 2 15, January 1992 Wheeling Pittsburgh Steel

marked #79 appeared to be floor-dry used in oil spill cleanup. One of the drums marked #79 was dated 9-10-91; this drum contained rubber roll grindings. Analysis of roll grindings similar to those contained in drum #79 exhibited high levels of lead (see Att. "C"). Drum #79 had exceeded the 90-day storage limit. This drum also did not exhibit a hazardous waste label (see Photo #3). The second drum marked #79 exhibited a hazardous waste label identifying the material as D005/D007/D008/D035 (rags with paint waste), but actually contained floor-dry from an oil clean-up (see Photos #1 & #2).

A visit to the paint lines revealed no violations during this inspection.

A review of manifests revealed that manifest document #KC001 (see Att. "D") did not have a Land Ban form attached to it. This shipment contained material identified as D001/D018. During the initial inspection of manifests, no Land Ban form was found for manifest document #BI010. This form was later found in the guardhouse.

The annual report was not found on-site. Mr. McKinney stated that this report is maintained at the Wheeling Corporate Office. A review of training records revealed that no training has been documented since 1989. A review of the contingency plan revealed that the required list and location map of emergency and spill equipment were not present.

Mr. McKinney informed us that a review of past samples of the waste water treatment sludge has prompted the Beech Bottom Plant to handle this sludge as a nonhazardous solid waste (see Att. "E").

On January 10, 1992 this inspector visited Mr. McKinney at Wheeling Pittsburgh Steel's Corporate Office. Mr. McKinney explained that the one drum that had exceeded the 90-day storage limit was to have been picked up on a "milk run" that included the Martins Ferry Plant. When the Martins Ferry Plant canceled their pickup the hauler was not told to continue the route. The paper work review was then continued from the plant inspection. This inspector received a copy of the 1990 annual reports for all three of Wheeling Pitt's plants in West Virginia. Note: The Hazardous Waste Emergency Response Fund Fee Assessment Report was not signed (see Att. "F-5"). EPA ID# on annual report is wrong.

Mr. McKinney supplied a copy of the waste analysis conducted on both the rubber roll grindings and the waste water treatment sludge. No analysis was found for the scrap galvanize flakes. No analysis were on file for the composite waste oil samples that are taken, but Mr. McKinney stated that he would get copies of the analysis from the oil handling company and send them to the Wheeling Field Office.

Page 3 15 January 1992 Wheeling Pittsburgh Steel

No employee training records were found for 1990 or 1991. Mr. McKinney produced a document that discussed the potential material to be covered in an upcoming employee training session scheduled to be held on June 10, 1991; however no evidence exists to show that the training had actually occurred.

AREAS OF CONCERN

A clean-up of the oil spill in the southeast end of the drum storage building needs to be immediately initiated. The source of the spillage needs to be identified and the leak stopped.

Old "Hazardous Waste" labels must be removed from drums that are reused for nonhazardous waste.

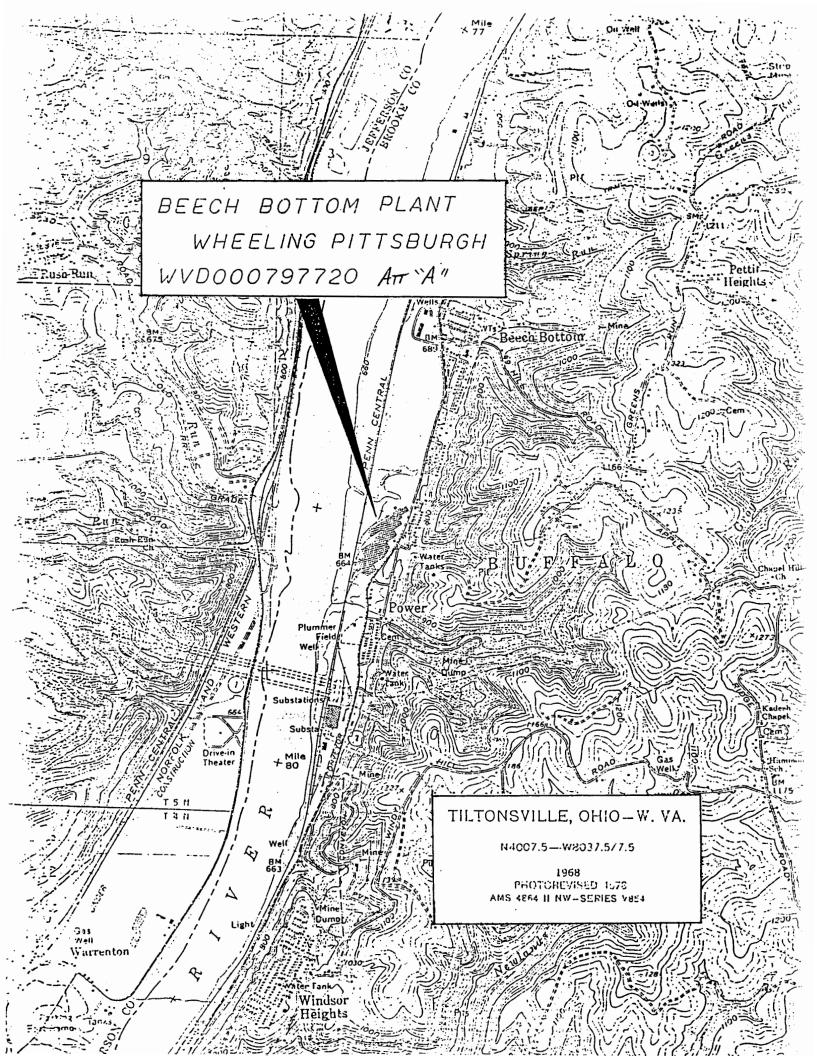
Drums of nonhazardous waste should be segregated from the hazardous waste section to prevent confusion.

VIOLATIONS

- 1) The hazardous waste storage area exhibited inadequate aisle space to allow unobstructed movement of personnel and equipment as required by 40 CFR 265.35 as referenced by 47 CSR 35-6.3.5.a.5.
- 2) Hazardous waste was stored on site over the 90-day limit without requesting an extension and without a permit in violation of 47 CSR 35-6.3.5.b.
- 3) A drum containing hazardous waste (D008) did not exhibit a hazardous waste label in violation of 47 CSR 35-6.3.5.a.3 and 4.
- 4) The Beach Bottom Plant did not maintain a record of the Land Ban form in violation of 40 CFR 268.7 (a) (6) as referenced by 47 CSR 35-7.
- 5) No evidence or records of employee training were offered for 1990 or 1991 in violation of 40 CFR 265.16 as referenced by 47 CSR 35-6.3.5.a.5.
- 6) The contingency plan did not have a list of emergency equipment and their location in violation of 40 CFR 265.52 (e) as referenced by 47 CSR 35-6.3.5.a.5.

CONCLUSION

These violations will be forwarded to the Enforcement Office for further review/action.



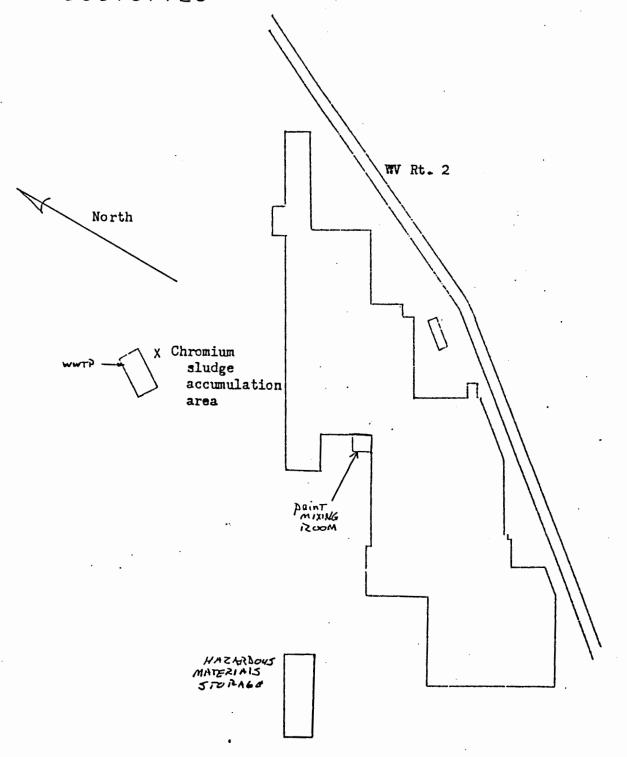
ATTACHMENT "B"

SITE MAP

BEECH BOTTOM PLANT

WHEELING PITTSBURGH

WVD000797720



Pittsburgh Wheeling STEEL CORPORATION

ATT "C-1"

Environmental Con

SC 1802 REV 9-89

INTEROFFICE CORRESPONDENCE

To: J. M. Howell (BB01)

DATE: June 14, 1991

FROM: Martin Stephenson

Be art ?

Environmental Control

Re: Hazardous Waste Issues Beech Bottom, WV Facility

Attached is are the results of analysis done on a sample of the roll grinding dust generated at the Beech Bottom plant. The results indicate that the dust is a DOO8 hazardous waste as defined by USEPA for lead.

This waste stream will require treatment and disposal. Please collect three one-quart jars of this material. Each jar will be sent to the organizations listed below to gain approval of the waste stream.

- American Waste Services, Inc. (Disposal at Michigan Disposal)
- 2. Autumn, Inc. (Disposal at Chemical Waste Mgmt)
- 3. Stout Environmental Services (Disposal at Ecolotec, Inc.)

A requisition should be placed ASAP for disposal. Joe Hurley will be the buyer.

Enclosed are five hazardous waste labels. You only have to fill in the date of accumulation and stick the label to the drum.

Please have the jars available by Monday June 17, 1991.

If you have any questions, do not hesitate to call.

Thank you.

cc:

D. Lehman (BB01 w/ analysis)

(BBO1 w/ analysis)

B. Maziak J. Allen (BB01 w/ analysis)

S. Beecroft (BB01 w/ analysis)

J. Hurley (W10A w/ analysis)

TJW/WRS/B.B. 1991 Haz. Waste MFILE

Note: All labels were sent to J.M. Howell

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REPORT

Work Order # N1-05-205

Results by Sample

PLE ID Grinding Dust

FRACTION O1A TEST CODE TC ME NAME TCLP Metals

Date & Time Collected 05/04/91

Category SOLID

TCLP EXTRACTION DATE: 05/28/91

UNITS:

mg/L

VERIFIED: CLC

EPA HW#	CAS#	COMPOUND	NAME	RESULT	REGULATORY LIMIT
D004	7440-38-2		Arsenic	<0.0	04 5.0
D005	7440-39-3		Barium	•	<1 100.0
D006	7440-43-9		Cadmium	<0.	.1 1.0
D007	7440-47-3		Chromium	0	.5 5.0
D008	7439-92-1		Lead	79	90 5.0
D009	7439-97-6		Mercury	<0.0	0.2
D010	7782-49-2		Selenium	· <0.	04 1.0
D011	7440-22-4		Silver	<0	.4 5.0
			Nickel	0	.5
			Zinc	7	.8

NOTES AND DEFINITIONS FOR THIS REPORT. NA = NOT ANALYZED

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	J. Additional Descriptions for Materials Listed Above	Physical State	ঠ ল্লাল্ড স ্ত	K. Hand	iling Codes for Wast		
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	The company of the state of the	ก็ เกราะ ประชากรียกรัช	This and 3	277 Z) の スパーと	Stoc 4	DESCRIPTION OF THE
	· · · · · · · · · · · · · · · · · · ·	THE CHARGE	Latien gu	i Asignit	ort a telmina	-40 - NEC	n is a
П	a b. The state of	- 11-50-16	Jan 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	borne		Sec. 3.	no all and the
П	15. Special Handling Instructions and Additional Information						
П	•		NOTE: R	ETURN	COPY 5 TO:		
П	Acceptance approval via Petroclean, In	c.	¥	HEELI	NG-PITTSBURG	H ST	EEL CORP.
Н	generic approval. Emergency Response				ARKET ST.		
	EMERGENCY CONTACT: Petroclean, Inc. (NG, WY 26003	3	
П	(412) 279-9556				ABLE: RETURN		GENERATOR
	16 GENERATOR'S CERTIFICATION: I hereby declare that the conter	ats of this consignment are	fully and acc	urately de	scribed above by prop	er shippin	o name and are
	classified, packed, marked, and labeled and are in all respects in proper condition	i for transport by highway a	iccording to ap	plicable in	ternational and national	governme	ant regulations.
Ш	If I am a large quantity generator, I certify that I have a program in place to re	duce the volume and toxic	ity of waste ger	nerated to	the degree I have deter	mined to	be economically
	If I am a large quantity generator. I certify that I have a program in place to re practicable and that I have selected the practicable method of treatment, storage and the environment: OR, if I am a small quantity generator. I have made a goc	n, or disposal currently avail and faith effort to minimize n	láble to me wh ny waste gener	ich minimi ation and	zes the present and futi select the best waste m	ire threat	to human health
	available to me and that I can afford. Printed/Typed Name	Signature				MONTH	DAY YEAR
\downarrow	Colle Mander College		5. 1	12.	. 1	// 1	7 107
÷	17. Transporter I Acknowledgement of Receipt of Materials			. , 2		7: "	
Ř	Printed/Typed Name	Signature	A	0		HONTH	DAY YEAR
S	6217627LAND	1 (1) (1)	Mana	\bigvee			0.5 7.1
Ö	18. Transporter 2 Acknowledgement of Receipt of Materials Printed/Typed Name	Signature					
-RANSPORTER					ľ	IONTH	DAY YEAR
÷	19. Discrepancy Indication Space						
F	13. State epartoy intercation Space						
A							
1	ICT GALS 2CVD 5025	2					
L	20. Facility Owner or Operator: Certification of receipt of hazardous mate		anifest excep	t as note	d in Item 19.		
Т	Printed/Typed Name	Signature	//	//	//	HONTH	DAY YEAR
Y	TIMMINY S. STOUDT		المرسمي	1	<u></u>	//1	06191

type (1990) relator (1990) a Cymretae Chris





INTEROFFICE CORRESPONDENCE

SC 1802 REV 9-89

To: J. Allen

J. Howell

D. Strickler

Date: November 26, 1991

From: Jeff McKinney

Environmental Control Dept.

RE: CHARACTERIZATION OF BEECH BOTTOM

WASTEWATER TREATMENT SLUDGE

IDENTIFIED BY KEMRON ANALYSIS UNDER

WORK ORDER # N1-11-136

According to the analytical results, the wastewater treatment sludge from the Beech Bottom facility is no longer defined as a USEPA Hazardous Waste per 40 CFR 261. Disposal may be contracted with a suitable non-hazardous landfill permitted to accept this material.

JMM/cr

Analysis attached

cc:

T. Bottorf

T#W/WRS/MFile

KEMRON

REPORT

Work Order # N1-11-136

11/26/91 13:44:05

REPORT	Wheeling-Pittsburgh Steel	PREPARED KEMRON ENVIRONMENTAL SERVICES	
TO	1134 Market St.	BY 109 STARLITE PARK	
	Wheeling, WV 26003	MARIETTA, OHIO 45750	
			CERTIFIED BY
ATTEN	Jeff McKinney	ATTEN	
	·	PHONE (614) 373-4071	CONTACT M WELCH
CLIENT	WHEPIT 59500 SAMPLES 1	•	
COMPANY	Wheeling-Pittsburgh Steel	ANALYTICAL METHODS AND DOCUMENTATION A	RE FOUND AT THE END OF
FACILITY	Wheeling, WV	THIS REPORT, ALL RESULTS ON SOILS/SLUD	GES ARE REPORTED
	FAX # 304-234-2613	"AS RECEIVED" UNLESS OTHERWISE SPECIFI	ED.
WORK ID	#1 Beech Bottom WWTP Sludge		·
	Client		
TRANS			
TYPE		,	·
DO #			•

SAMPLE IDENTIFICATION 01 #1 Beech Bttm.Sludge

INVOICE under separate cover

TEST CODES and NAMES used on this workorder

CN S	Cyanide, Total
CU S	Copper, Total
FLASH	<u>Ignitability</u>
PB S	Lead, Total
PCB S	Polychlorinated Biphenyls
PCT SC	3 Solids - Client Request
PFLT	Paint Filter Liquids Test
PH LS	pH (Lab) - Solid Matrix
REACTC	Cyanide Reactivity
REACTS	Sulfide Reactivity
TC EX	TCLP Extraction - Regular
TC ME	TCLP Metals
TC SV	TCLP Semivolatiles
TC VOA	TCLP Volatile Compounds
TC ZHE	TCLP Zero Headspace Extr.
TPH S	Petroleum Hydrocarbons
ZN S	Zinc, Total

PRELIMINA

Page 2 Received: 11/08/91

KEMRON

REPORT

Work Order # N1-11-136

Results by Sample

 SAMPLE ID #1 Beech Bttm.Sludge
 SAMPLE # 01 FRACTIONS: A

 Date & Time Collected 11/06/91 10:00:00 Category SLUDGE

 CN S
 <0.5</th>
 CU S
 12 FLASH
 >95 PB S
 <10 PCT SC</th>
 25 PFLT No Liqui

 mg/kg CN
 mg/kg Cu
 Degrees C
 mg/kg Pb
 % wt.
 N

 PH LS
 8.6
 REACTC
 <10 REACTS</td>
 <100 TPH S</td>
 200 ZN S
 1200 ZN S

 S.U.
 mg/kg HCN
 mg/kg H2S
 mg/kg
 mg/kg Zn

REPORT

Mock Arder & WT-TT-TTO

660

Results by Sample

SAMPLE ID 1 Beech Bttm.Sludge FRACTION O1A TEST CODE PCB S NAME Polychlorinated Biphenyls

Date & Time Collected 11/06/91 10:00:00 Category SUDGE

EXTRACTED: 11/12/91 FILE #: 5898 ANALYST: SLN INJECTED: 11/14/91 FACTOR: ug/kg VERIFIED: RJW INSTRMT: HP IV UNITS: 660 -RESULT DET LIMIT CAS# COMPOUND 330 Aroclor-1016 BDL 12674-11-2 330 Aroclor-1221 BDL 11104-28-2 Aroclor-1232 BDL 330 11141-16-5 Aroclor-1242 BDL330 53469-21-9 BDL 330 Aroclor-1248 12672-29-6 Aroclor-1254 BDL 660 11097-69-1

Aroclor-1260

BDL

NOTES AND DEFINITIONS FOR THIS REPORT.

DET LIMIT = DETECTION LIMIT

BDL-BELOW DETECTION LIMIT

11096-82-5

NA =NOT ANALYZED

* = ELEVATED DETECTION LIMIT DUE TO SAMPLE MATRIX.

Received: 11/08/91

KEMRON

REPORT

Work Order # N1-11-136 ...

Results by Sample

SAMPLE ID #1 Beech Bttm.Sludge

FRACTION OLA TEST CODE TO ME NAME TCLP Metals Date & Time Collected 11/06/91 10:00:00

Category SLUDGE

TCLP EXTRACTION DATE: 11/11/91

UNITS: mg/L

VERIFIED: CLC

EPA HW#	CAS#	COMPOUND NAME	RESULT	REGULATORY LIMIT
D004	7440-38-2	Arseni	.c 0.	05 5. 0
D005	7440-39-3	Bariu	ım.	<1 100.0
D006	7440-43-9	Cadmiu	m <0	.1 1.0
D007	7440-47-3	Chromiu	ı m <0	.2 5.0
B008	7439-92-1	Lea	ıđ	<2 5.0
D009	7439-97-6	Mercur	y <0.0	05 0.2
D010	7782-49-2	Seleniu	m <0.	04 1.0
D011	7440-22-4	Silve	er <0	.4 5.0
		Nicke	2	. 2
		Zir	1C 0	. 9

NOTES AND DEFINITIONS FOR THIS REPORT. NA = NOT ANALYZED

Received: 11/08/91

KEMRON

REPORT

Work Order # N1-11-136

MOTO DVMDACMTON DAME: 11/11/01

Results by Sample

SAMPLE ID #1 Beech Bttm.Sludge

ANALVET . CDF

FRACTION <u>01A</u> TEST CODE <u>TC_SV</u> NAME <u>TCLP Semivolatiles</u>
Date & Time Collected <u>11/06/91 10:00:00</u> Category <u>SLUDGE</u>

AN.	Wrigt:	SUF	EXTRACTED:	11/18/AT	ETTR #: IMBT\	101	TCLP BATKACTIC	M DATE: ITLITAT	
IN	STRMT:	FINN1	INJECTED:	11/23/91	FACTOR:	4	UNITS: ug	I/L VERIFIED: RJ	M
EP.	A HW#	CAS#		COM	POUND NAME	RESULT	DET LIMIT	REGULATORY LIMI	T
D	023	95-48-7			o-Cresol	BDL	20	200000	
D	024	108-39-4			m-Cresol*	BDL	20	200000	
D	025	106-44-5			p-Cresol*	BDL	20	200000	
D	027	106-46-7		1,4-Di	chlorobenzene	BDL	20	7500	
Đ	030	121-14-2		2,4-1	initrotoluene	BDL	20	130	
D	032	118-74-1		Неха	chlorobenzene	BDL	20	130	
D	033	87-68-3		Hexach	lorobutadiene	BDL	20	500	
D	034	67-72-1		Hex	cachloroethane	\mathbf{BDL}	20	3000	
D	036	98-95-3			Nitrobenzene	BDL	20	2000	
D	037	87-86-5		Pent	achlorophenol	BDL	100	100000	
D	1038	110-86-1			Pyridine	BDL	100	5000	
	041	95-95-4			cichlorophenol	BDL	20	400000	
D	042	88-06-2		2,4,6-T1	cichlorophenol	BDL	20	2000	

NOTES AND DEFINITIONS FOR THIS REPORT
DET LIMIT = DETECTION LIMIT

BDL = BELOW DETECTION LIMIT

* = UNRESOLVEABLE COMPOUNDS

Results by Sample

REPORT

SAMPLE ID #1 Beech Bttm.Sludge

Page 6

Received: 11/08/91

FRACTION <u>01A</u> TEST CODE <u>TC_VOA</u> NAME <u>TCLP Volatile Compounds</u>

Date & Time Collected <u>11/06/91 10:00:00</u> Category <u>SLUDGE</u>

ANALYST	JPM			FILE #: 2WP213	59	TCLP E		ON DATE: 11/11/91	
INSTRMT	FINN2	INJECTED:	11/20/91	FACTOR:	1	UNITS:	u	g/L VERIFIED: RJW	
EPA HW#	CAS#		COM	IPOUND NAME	RESULA	TET T	LIMIT	REGULATORY LIMIT	
D018	71-43-2			Benzene	BDL		5.0	500 .	
D019	56-23-5		Carbon	tetrachloride	BDL		5.0	500	
D021	108-90-7			Chlorobenzene	\mathbf{BDL}		5.0	100000	
D022	67-66-3			Chloroform	BDL		5.0	6000	
D028	107-06-2		1.2-	Dichloroethane	BDL		5.0	500	
D029	75-35-4			Dichloroethene	BDL		5.0	700	
D035	78-93-3			Lethyl ketone	BDL		100	200000	
D033	127-18-4			cachloroethene	BDL		5.0	700	
D040	79-01-6			richloroethene	BDL		5.0	500	
D043	75-01-4			Vinyl chloride	BDL		10	200	

NOTES AND DEFINITIONS FOR THIS REPORT DET LIMIT = DETECTION LIMIT BDL = BELOW DETECTION LIMIT * = SEMI-QUANTITATIVE SCREEN ONLY KEMRON

REPORT 11/26/91 13:44:05

Work Order # N1-11-136

Wheeling-Pittsburgh Steel

ANALYTICAL DOCUMENTATION

PARAMETER	ANALYST	ANALYSIS DATE
CN S	REB	11/18/91
CU S	PNW	11/25/91
FLASH	DIH	11/13/91
PB S	PNW	11/25/91
PCT SC	PDL	11/12/91
PFLT	DIH	11/13/91
PH LS	DIH	11/13/91
REACTC	REB	11/19/91
REACTS	WMW	11/19/91
TPH S	RCL	11/20/91
ZN S	PNW	11/25/91

Page 1 of 2

-								
BEFORE COPYIN OR ENTER: SITE NAME	Beech Bot	Pittsburgh com Plant	Steel Corp.	_	FORM IC	PR 1990 1989	S. ENVIRONMENTO DE LA COMPANION DE LA COMPANIO	ENCY Report AND
INSTRUCTION	S: Read the de	tailed instruction	s beginning on pag	se 7 of the	1989 Hazardous \	Waste Report b	ooklet before compli	iting this form.
different, e	nter corrections.	label is absent,	enter information.	Instructio	n page 7.	A, B, D, E, F, G,	and H if same as lab	el; if
A. EPA ID No. UI K.O Same as label Of -	NG WV D		1 Yee	B. Site/com Same es		Wheeling	-Pittsburgh S	Steel Corp
D. Street name and number Same as tabel C	ute 2	tradustriei pert, buildir	2 No	al location d	escription.	<u></u>		
E. City, town, village, etc.	ech Bottom	F. County Brook	e		G. State Same as label \[\begin{align*} a	H, Zip Code Same se tebel C L 2 6] 013101-1 1	
SEC. II Mailing ad A. is the mailing address to B. Number and street name			1 Yee (SKIP) 2 No (COM					
1134 Market C. City, town, wilege, etc. Wheeling	Street		-		D. State	E. Zip Code	61010131-1-1	
SEC. III Name, titl	e, and telephone r	umber of the per	rson who should be	contact	ed if questions aris	se regarding this	report. Instruction	page 7.
A Please print Last name Stephenson		First name Martin	м.	B. Tale Env	. Coord. I	C. Telephone	4 234 _ Extension	2685
SEC. IV the service		site's physical k					ducts, produced or d r description included	
<u> 3.4</u>	1 71 91	B		C.	<u> </u>		D.	<u> </u>
SEC. V documents submitted the possib	s, and that based of information is true illity of fine and im-	on my inquiry of t , accurate, and c	hose individuals in	nmediate	ly responsible for (obtaining the in	d in this and all attac formation, I believe to abmitting false inform	hat the
A. Number of form pages of Form IC []	2 Form		ļ Fi	PW mo		Form	PB LILL	
B. Please print Last name Stephenson O. Signature		Martin		·········		Env. Coo		9.1
Mach	11				•		<u>ــ ۲۰۰</u> ۲۰۰ مرح	24

Page _1

of $\frac{3}{2}$

BEFORE COPYING FORM, ATTACH SITE IDENTIFICATION LABEL. OR ENTER: SITE NAME Wheeling-Pittsburgh Steel Corp.	U.S. ENVIRONMENTAL PROTECTION AGENCY 1990 1989 Hazardous Waste Report
Beech Bottom Plant [W,V,D,0,0,7,0,7,7,2,0] EPAID NO.	FORM WASTE GENERATION AND MANAGEMENT
INSTRUCTIONS: Read the detailed instructions beginning on page 14 o	of the 1989 Hazardous Waste. Report booklet before completing this form.
Sec. A. Waste description Instruction Page 15 Waste water treatment sludge.	
B. EPA hazardous waste code Page 15 D 0 0 7	C. State hexardous weste code Page 16
D. SIC code Page 18 E. Source code Page 18 [A 2 1]	F. Form code Page 18 B 5 0 2 System type M
H. TRI constituent Page 17 L. CAS numbers Page 17 1. L.	
	D. Density Page 18 E. Was this waste treated, disposed or recycled on site or discharged to a sewer/POTW? Page 18 1 Yes (CONTINUE TO SYSTEM 1) 1 Ibs/gal 2 sg 2 No (SKIP TO SEC. III)
	SYSTEM 2 System type Quantity treated, disposed or recycled in 1969 Page 18 Page 18
Sec. A. Was this waste shipped off site? 1	
Site B. EPA ID No. of facility to which weste was shipped Instruction Page 19 O H D 9 8 0 5 6 8 9 9 2	D. Total quantity shipped in XXXXX 1990 Page 19
Site P1 A1 D1 01 01 41 81 31 51 11 41 61	ML
Sec. A. Waste minimization results in 1866 1990 1 Yes (CONTINUE TO BOX B) [V Instruction Page 20	
B. Activity Page 21 D. Quantity recycled in 1989 due to new a Page 21 W	Page 21 F. Source Reduction Quantity Page 22
Comments:	

BEFORE OR ENTE		, ATTACH SITE II	DENTIFICATION LA	BEL	ا	S. Caller Co.		J.S. ENVIRONMENTAL PROTECTION AGENCY	
SITE NAM	ME Whee	ling-Pitts	burgh Steel	Corp.	To all		1990 198) 9:Hazardous Waste Repor	rt
	Beec	h Bottom I	Plant			AL MOTECITY	1	The state of the s	-
EPA ID N	o. <u>Wiv</u>	1010101017	1917171210			FORM GM	W.	ASTE GENERATION AND)
						GIVI		MANAGEMENT	
INSTRU	JCTIONS: R	ead the detailed	Instructions begin	ning on page 14	of the 198	9 Hazardous	Waste Report	booklet before completing this	form.
	Veste description natruction Page 15	Waste pet	roleum napt	ha genera	ted fr	om parts	degreas	ing operations.	
Page 15	01011 DI	011181 LI	01013191 L		C. State has Page 16	zardous wasts cod			
D. SIC code Page 16		_	Source code Page 16		F. Form		-	G. Origin Page 16 Code	
	13141719	51	t <u>a 10</u>	141		IB 12 1	1111	System type MINIAI	<u> </u>
H, TRI constitu Page 17	1_2 <u>1</u>	I. CAS number Page 17	m -	1. L.L.			2 a		
				· · · · · · ·					
Sec. A. C	Quantity generated in 1 natruction Page 17		Quantity generated in 11 Page 17	1990 c.	UOM Page 18). Density Page 18	ord	this waste treated, disposed or recycled of ischarged to a sewer/POTW?	
Sec. A. C	Quantity generated in 1						or d Peg	this waste treated, disposed or recycled of ischarged to a sewer/POTW?	
SYSTEM 1	Quantity generated in 1	1989 a.	Page 17	7	Page 18 2 SYSTEM 2	Page 18	ord Peg	this waste treated, disposed or recycled of ischarged to a sewer/POTW? 1 Yee (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III)	
	Quantity generated in 1 nstruction Page 17	Quantity treeted		1989	SYSTEM 2 System type Page 18	Page 18	or d Pag 2 ag Cuantity tree Page 18	this waste treated, disposed or recycled of ischarged to a sewer/POTW?	
System 1 System type Page 16 [M] Sec. A. V	Quantity generated in 1 nstruction Page 17	GLIANTING TO SEASON OF SILE?	Page 17	1969 1 1969	SYSTEM 2 System type Page 18	Page 18	or d Pag 2 ag Cuantity tree Page 18	this waste treated, disposed or recycled of ischarged to a sewer/POTW? 18 1 Yee (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) sted, disposed or recycled in 1969	
SYSTEM 1 System type Page 18 [M] Sec. A. V	Vas this waste shipped instruction Page 19 EPA ID No. of facility to Instruction Page 19	Cuantity treated Page 18	disposed or recycled in 1 Yes (CONTINUE TO 2 No (SKIP TO SEC. N	BOX B) C. System type Page 19	Page 18 2 SYSTEM 2 System type Page 18	Page 18	Quantity tree	this waste treated, disposed or recycled of ischarged to a sewer/POTW? e 18 1 Yee (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) sted, disposed or recycled in 1988	
System 1 System type Page 16 [M] Sec. A. V	Vas this waste shipped instruction Page 19 EPA ID No. of facility to Instruction Page 19	Quantity treated Page 18	disposed or recycled in 1 Yes (CONTINUE TO 2 No (SKIP TO SEC. N	BOX B) C. System type Page 19	SYSTEM 2 System type Page 18	Page 18	Quantity tree Page 18 D. Total quanti	this waste treated, disposed or recycled of ischarged to a sewer/POTW? 1 Yee (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) sted, disposed or recycled in 1988	
System 1 System type Page 18 [M] Sec. A. V	Vas this waste shipped instruction Page 19 EPA ID No. of facility is instruction Page 19 EW VI D	Cuantity treated Page 18	disposed or recycled in 1 Yes (CONTINUE TO 2 No (SKIP TO SEC. N	BOX 6) C. System type Page 19	Page 18 2 SYSTEM 2 System type Page 18	Page 18	Quantity tree Page 18 D. Total quanti	this waste treated, disposed or recycled of ischarged to a sewer/POTW? e 18 1 Yes (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) ted, disposed or recycled in 1988	
System 1 System type Page 18 [M] Sec. A. V	Vas this waste shipped natruction Page 19 EPA ID No. of facility to Instruction Page 19 Will VI Di	Cuantity treated Page 18 LLLL Cut site?	disposed or recycled in 1 Yes (CONTINUE TO 2 No (SKIP TO SEC. No 1 Pee (CONTINUE 2 No (THIS FORM	BOX 6) C. System type Page 19	SYSTEM 2 System type Page 18 LMI 0 2	Page 18	Quantity tree Page 18 D. Total quantity Page 19	this waste treated, disposed or recycled of ischarged to a sewer/POTW? e 18 1 Yes (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) ted, disposed or recycled in 1988	
System 1 System type Page 16 IMI Sec. A. V. III Site 2 Sec. A. V. III B. Activity Page 2	Vas this waste shipped instruction Page 19 EPA ID No. of facility to instruction Page 19 W V D Vaste minimization resensituation Page 20	C. Other effects	disposed or recycled in 1 Yes (CONTINUE TO 2 No (SKIP TO SEC. No 1 Pee (CONTINUE 2 No (THIS FORM	BOX B) C. System type Page 19 TO BOX B) IS COMPLETE)	SYSTEM 2 System type Page 18 LMI 0 2	Page 18 1 lbs/gai 1 lbs/gai All	Quantity tree Page 18 D. Total quantity Page 19	this waste treated, disposed or recycled of ischarged to a sewer/POTW? 1 Yes (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) 1 And (SKIP TO SEC. III) 1 And (SKIP TO SEC. III) 1 And (SKIP TO SEC. III)	
SYSTEM 1 System type Page 18 [M] Sec. A. V. III Site 2 Sec. A. V. V. B. Activity	Vas this waste shipped natruction Page 19 EPA IO No. of facility to Instruction Page 19 [W] V[D] Vaste minimization resonstruction Page 20	Cuantity treated Page 18 off site? which weste was sh 9 8 1 0 3	Page 17 disposed or recycled in 1 Yes (CONTINUE TO 2 No (SKIP TO SEC. NO	BOX B) C. System type Page 19 TO BOX B) IS COMPLETE)	SYSTEM 2 System type Page 18 LMI 0 2	Page 18 1 lbs/gal Al	Quantity tree Page 18 D. Total quantity Page 19	this waste treated, disposed or recycled of ischarged to a sewer/POTW? e 18 1 Yee (CONTINUE TO SYSTEM 1) 2 No (SKIP TO SEC. III) ted, disposed or recycled in 1988	

of 3

Page 3

BEFORE COPYING OR ENTER:	TE IDENTIFICATION LABE	8.0		U.S. ENVIRONMENTAL PROTECTION AGENCY			
SITE NAME	Beech Bott	ittsburgh Steel om Plant	corp.	No.	AL MOTECUT	1990 1989 :	Hazardous Waste Report
EPA ID NO.	ן או עו טו טו טו	0171917171210		11	FORM GM	WAS	STE GENERATION AND MANAGEMENT
INSTRUCTION	S: Read the det	alled instructions beginning	g on page 14	of the 198	9 Hazardous W	aste Report b	ooklet before completing this form.
Sec. A. Waste description Pa		paint rags gene	rated fro	om a p	aint line	. 1	
B. EPA hazardous wests co Page 15	D 0 3 5			C. State haz Page 16	cardous weste code	1 1 1 1	
0. SiC code Page 16	4 17 19 1	E. Source code Page 16	11	F. Form o		0191	G. Origin Page 16 Code
H. TH constituent Page 17	Peg	numbers e 17			- [2] 9] - [7] - [] - []		
Sec. A. Quantity gene Instruction Pa	orated in 1965 1989 lige 17	8. Quantity generated in 1985) Page 17		JOM D	. Density Page 18		is weste treated, disposed or recycled on site charged to a sewer/POTW? 18
Instruction Pa	insted in 1989 ige 17	Page 17	F	Page 18	,	or disc	charged to a sewer/POTW?
Instruction Pa	ige 17	Page 17	1 151	2] L SYSTEM 2 System type Page 18	Page 16	or disc Page	thanged to a sewer/POTW? 16 Yes (CONTINUE TO SYSTEM 1)
SYSTEM 1 System type Page 18 [M]	Quantity to Page	Page 17	1 15 1 E	2] L SYSTEM 2 System type Page 18	Page 18	or disc	thanged to a sewer/POTW? 18 Yes (CONTINUE TO SYSTEM 1) No (SKIP TO SEC. III)
SYSTEM 1 System type Page 18 IM Sec. A. Was this waste instruction Pa	Quantity to eshipped off site?	Page 17 rested, disposed or recycled in 198 18 1 Yes (CONTINUE TO BO) 2 No (SKIP TO SEC. M) was shipped C.	System type Page 19	2] L SYSTEM 2 System type Page 18	Page 18	or disc	thanged to a sewer/POTW? 18 Yes (CONTINUE TO SYSTEM 1) No (SKIP TO SEC. III)
SYSTEM 1 System type Page 18 IM Sec. A. Was this waste instruction Pa	Quantity to which waste to Page 19	Page 17 rested, disposed or recycled in 198 18 1 Yes (CONTINUE TO BO) 2 No (SKIP TO SEC. M) was shipped C.	(B) System type Page 19	SYSTEM 2 System type Page 18	Page 18	or disc	tharged to a sewer/POTW? 18 Yes (CONTINUE TO SYSTEM 1) No (SKIP TO SEC. III) d, disposed or recycled in 1989
SYSTEM 1 System type Page 18 MI Sec. III	Quantity to Page L. shipped off site? sign 19 Al DI 0 8 5 6	Page 17 Pag	System type Page 19	SYSTEM 2 System type Page 18 LM	Page 18	or disc	tharged to a sewer/POTW? 18 Yes (CONTINUE TO SYSTEM 1) No (SKIP TO SEC. III) d, disposed or recycled in 1989
SYSTEM 1 System type Page 18 MI Sec. A. Was this waste instruction Pa	Quantity to Page L. shipped off site? sign 19 Al DI 0 8 5 6	Page 17 Page 18 Pag	System type Page 19 BOX 8) CMPLETE)	SYSTEM 2 System type Page 18 LM MI 0 1 6 1	Page 18	Or discrete Page 1 2 2 3 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	tharged to a sewer/POTW? 18 Yes (CONTINUE TO SYSTEM 1) No (SKIP TO SEC. III) d, disposed or recycled in 1989
SYSTEM 1 System type Page 18 [M] Sec. A. Was this wast Instruction Pa Site 1 Site 2 Sec. A. Waste minimal Instruction Pa Site 2 Sec. A. Waste minimal Instruction Pa	Quantity to Page a shipped off site? as shipped off site? as 19 Al DI 01 81 51 6 C. Other eff Page 21	Page 17 Page 21 Page 21 Page 21	System type Page 19 BOX 8) CMPLETE)	SYSTEM 2 System type Page 18 LN MI 0 16 MI 1	Page 18 1 liba/gel 1 liba/gel E. Activity/Product Page 21	Or discrete Page 1 2 2 3 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	thanged to a sewer/POTW? 18 Yes (CONTINUE TO SYSTEM 1) No (SKIP TO SEC. III) d, disposed or recycled in 1989 shipped in XSRSK 1990 I I I I I I I I I Source Reduction Quantity

ATT F-5"

Hazardous Waste Emergency Response Fund Fee Assessment Report

COMI	PANY NAME: Wheeling-Pittsburgh Steel Corp. EPA I.D.	: WVD000797720
GEN	ERATOR LOCATION: Beech Bottom, W.Va.	
1.	The amount of hazardous wastes generated during the 1990 calendar year, excluding nonhazardous constituents.	1 Tons
2.	The amount of hazardous wastes generated (from the amount determined in #1) that were treated or disposed of off-site, but remained hazardous.	Tons
3.	The amount of hazardous wastes generated (from the amount determined in #1) that were treated or disposed of on-site, but remained hazardous.	Tons
4.	The amount of hazardous wastes generated (from the amount determined in \$1) that were treated off-site so that such wastes were rendered nonhazardous.	Tons
5.	The amount of hazardous wastes generated (from the amount determined in #1) that were treated on-site so that such wastes were rendered nonhazardous.	1 Tons
6.	Provide a brief narrative of the method(s) used the amount given in #1, including method(s) used the nonhazardous constituents.	
7.	If the total of items #2 through #5 is not equal provide reasons for the difference.	to item #1,
CER	TIFICATION:	
prepared designed the intake intake intake and belistignific	fy under penalty of law that this document and all under my direction or supervision in according to assure that qualified personnel properly gastormation submitted. Based on my inquiry of the aged the system or those persons directly responsion formation, the information submitted is to the aged true, accurate, and complete. I am award and penalties for submitting false information of fine and imprisonment for knowing violations.	dance with a system ther and evaluate e person or persons ible for gathering est of my knowledge that there are lon, including the
M	artin J. Stephenson Env. Coord. I	
	Print or Type Name Titl	.e
5	gnature of Authorized Date Sign	ned .

Representative

ATT "F-6"

HAZARDOUS WASTE EMERGENCY RESPONSE FUND FEE ASSESSMENT - 1990

Beech Bottom Plant

1. Waste Water Treatment Sludge

_	Total weight shipped (Annual Report)	358 T
_	Chromium hazardous constituent	
	assume 0.28% Cr from 1989 & 1990 Analysis	
_	Amount of hazardous constituents taken	
	off-site to become non-hazardous	1 T

Company name WHEELING PITTSBURGH STEEL	CORP Location WN Rt 2, BEECH BOTTO	n
Facility name BEECH BOTTOM PLANT	Stream	. '

	2	3	. 4	5	6	7	8	9
1	KODAK 200 GOL	Auro	Auro	LOW LIGHT INDOORS	COOL O/C	7JAN92 12:14	MID BULLOING EAST WALL	DRUM #79 IDENTIFIED AS DIL SPILL CLEANILLE
2	(1 (4 · 6					12:15	ft 1) tl (t	LABER ON LID OF DRUM #79 PHOTO ABOVE
3	of 15 H		$\Pi \Pi$			12:16	(1) (1)	UNLASELED DRUM ALSO MARKED # 79
Z	16 10 11					12:17	SOUTH EAST CORNER	OIL SPILLAGE & BOOM
2	با وه اه	W	₩	V	V	12:21	MIN-BUILDING EAST WALL	NOTE: No AIGHT SPACE
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Photographer's signature IA GASTON/

- 1. Photo number
- *2. Film description (type, ASA, expiration date)
- *3. Focal length of lens used
- *4. F-Stop, Shutter speed
- 5. Lighting conditions
 - *Not necessary for instant development film

- 6. Weather
- 7. Date/Time
- 8. Location
- 9. Brief description of photo

FILM TURNED OVER TO	FOR	DEVELOPING	ON	
PHOTOGRAPHS WERE RECEIVED ON	FROM	DEVELOPER		



Division of Waste Management Compliance Assurance/Emergency Response 1356 Hansford Street Charleston, WV 25301-1401 Phone: 304-558-5989 Fax: 304-558-0256

West Virginia Department of Environmental Protection

Bob Wise Governor

time.

Michael O. Callaghan Secretary

Date: June 6, 2002

MEMORANDUM TO: File

SUBJECT: Referral to Enforcement without a Significant Noncomplier Code

FACILITY: Wheeling Corrugating Company

EPA ID#: WVD000797720

The violation being referred for administrative enforcement is not considered to be a Significant Non-Compliance because:

human health nor the environment has been adversely affected at this

it is procedural in nature. At this time it does not significantly affect the public health or the environment.



Division of Waste Management Compliance Assurance and Emergency Response 2031 Pleasant Valley Run Road, Suite #1 Fairmont, WV 26554-9295 Phone 304-368-3950 Fax 304-368-3953

West Virginia Department of Environmental Protection

Bob Wise Governor Michael O. Callaghan Secretary

June 5, 2002
CERTIFIED MAIL
RETURN RECEIPT REQUESTED
Certified # 7099 3400 0008 2599 1545

Wheeling Corrugating Company State Route 2 Beech Bottom, WV 26030

Attention: Pete Barren

Dear Mr. Barren:

Enclosed is a copy of the Compliance Evaluation Inspection Report completed by representatives of the Director from the Division of Waste Management. This report is based on the inspection conducted on April 22, 2002.

Please refer to the Notice of Violation for those violations discovered during the course of this inspection. As a result of those violations, this report is being referred for the following actions:

X Notice of Violation (NOV)
X Enforcement Referral

A copy of this report is being transmitted to the United States Environmental Protection Agency (U.S. E.P.A.), Region III, Philadelphia, Pennsylvania.

Thank you for your assistance and cooperation during this inspection. If you have any questions concerning the inspection or the attached report, please feel free to contact Inspector Jamie Fenske at 304-238-1075.

Sincerely,

Stanley J. Moskal

Inspector Supervisor - Northern Unit

Compliance Assurance and Emergency Response

Division of Waste Management

SJM:st Enclosures

cc.

Naomi Henry, 3W31

Administrative Enforcement Unit

Jamie Fenske, Inspector

RCRA File

"To use all available resources to protect and restore West Virginia's environment in concert with the needs of present and future generations."



INSPECTION FACT SHEET

<u>COMPANY NAME</u>: Wheeling Corrugating Company I.D.#: WVD000797720 MAILING ADDRESS: State Route 2 TYPE OF FACILITY: LQG Beech Bottom, WV 26030 **COUNTY**: Brooke LOCATION: State Route 2, Beech Bottom **COMPANY CONTACT**: Pete Barren **HANDLING CODES: S01** Operations Manager PHONE: (304) 234-4275 PURPOSE: Compliance Evaluation Inspection APPLICABLE REGULATIONS: West Virginia Hazardous Waste Management Act Chapter 22, Article 18; West Virginia Administrative Regulations for Chapter 22-18 and/or 40 CFR Parts 260 thru 279. LIST OF CHEMICALS: D001, D002, D006, D007, D008, D035, F003, F005 DETERMINATION PENDING NOT APPLICABLE X VIOLATIONS ___ NO VIOLATIONS X_ORDER X AREAS OF CONCERN DATE INSPECTED: April 22, 2002 **INSPECTOR**: Jamie Fenske West Virginia DEP Office of Waste Management

Wheeling Field Office

Environmental Inspector

PREPARED BY: Jamie Fenske

COMPLIANCE EVALUATION INSPECTION

RE: Wheeling Corrugating Company

EPA ID No: WVD000797720

DATE INSPECTED: April 22, 2002

INSPECTOR: Jamie Fenske, WV DEP-Division of Waste Management

PREPARED BY: Jamie Fenske

Environmental Inspector

On April 22, 2002 at approximately 0840 hours the above referenced inspector conducted a Compliance Evaluation Inspection of the Wheeling Corrugating Company located in Beech Bottom, WV.

Upon my arrival I was met by Pete Barren, Operations Manager and Richard Roy, Coil Coating Superintendent, who had not previously been advised of my intention to inspect the facility.

Upon presentation of the appropriate credentials, the company officials were informed of my authority as representative of the Director of the Division of Waste Management pursuant to Chapter 22 of the Code of West Virginia and as specified by Section 3007(a) of the Resource Conservation and Recovery Act; and they acknowledged my authority. The company official s were then informed that this inspection would emphasize the company's compliance with the Hazardous Waste Management Act (Chapter 22, Article 18), and the regulations promulgated thereunder.

There have been a few changes at the facility since the last Compliance Evaluation Inspection. Mr. Howell is no longer the facility's environmental coordinator due to chronic health problems. During the course of the inspection, Patrick Smith, Environmental Engineer for the Wheeling Pittsburgh Steel's Mingo Junction, Ohio facility joined us. It should be noted that Mr. Roy and Mr. Smith are attempting to address environmental concerns at the Beech Bottom facility.

Trial runs are now being conducted on the facility's new paint line and the facility hopes to have this second paint line operational in a month. Since the previous inspection, the facility had the chromic acid concrete berm and sump coated with PPG acid resistant epoxy sealant. After some thought, I explained to the facility personnel that I still had some concerns regarding this area.

Compliance Evaluation Inspection Wheeling Corrugating Company WVD000797720 April 22, 2002 Page 2

The biggest concern is within the sump itself (see Photo Log, Attachment H). A view of the vertical profile of the sump's deteriorated walls revealed how the concrete floor was poured in thick layers. Coating the sump walls probably would not totally prevent acid migration into and between the concrete floor layers. Once any chromic acid permeated in between the poured layers of concrete, it could then leach both vertically and horizontally for an extended distance. Also, the pitted and deteriorated sump walls are another concern as to how effective the sealant can work on such a surface. Finally, there is currently no way to verify or monitor if the sealant is being effective.

The facility proposed either eliminating the sump within the berm or installing an acid resistant tub where the concrete sump currently exists. Chromic acid has a well documented affinity and record of leaching through unlined concrete sumps, floors, seams, and walls. The facility should submit additional plans to address this concern within thirty days receipt of this inspection report including a timetable on implementing the corrective action proposed.

The used oil storage area was then inspected. Containers of used oil were found to be properly labeled, closed, and in good condition. The used oil tank was found to be properly labeled and appeared to have adequate secondary containment.

The next area inspected was the facility's hazardous waste drum storage building. All drums of hazardous waste located here were found to be properly labeled, dated, closed, and in good condition.

At the paint line satellite accumulation area, a drum of solvent and paint waste was found with no hazardous waste label. According to facility personnel, this container no longer needed a label because the solvent was recycled and much of the recycled solvent is returned to the Beech Bottom facility to be used again.

According to facility personnel, the first shipment of the used solvent was transported to Valspar Corporation. According to Jim Holmes of Valspar, the solvent is not reprocessed in any way and it is simply blended into a paint batch and returned to the customer. No wastes are generated according to Mr. Holmes.

The first shipment of used solvent that was transported to Valspar Corporation consisted of 70 drums on February 28, 2002. Attachment C is a copy of shipping paper.

No hazardous waste manifest was used to accompany the February 28, 2002 shipment of used solvent to Valspar Corporation. Valspar Corporation is not a permitted hazardous waste facility according to Mr. Holmes.

Compliance Evaluation Inspection Wheeling Corrugating Company WVD000797720 April 22, 2002 Page 3

Facility personnel further explained that spent solvent is stored in the facility's paint bunker room. Approximately 63 drums of used solvent were observed in one corner of the paint bunker room (see Photo Log, Attachment H). The used solvent drums were not marked with the words "hazardous waste" or marked with the date of accumulation but were labeled "recycled material".

These 63 drums were initially to be transported to Valspar Corporation as well but facility personnel at the time of the inspection informed me they were no longer going to use Valspar Corporation.

Approximately 125 additional used solvent drums were located on the opposite end of the paint storage room. According to facility personnel, these drums are to be transported to Chemical Solvents, Inc. for reprocessing. To date, one shipment of 80 drums of used solvent has been transported to Chemical Solvents, Inc. for reprocessing. This shipment dated March 28, 2002 of used solvent was accompanied by a hazardous waste manifest (see Attachment D). Chemical Solvents, Inc. is listed as an "EPA Permitted Facility".

These drums were not marked with the words "hazardous waste" or the date of accumulation (see Photo Log, Attachment H). According to Mr. Smith, the containers would be properly labeled and dated by the following day.

On May 2, 2002 I again talked to Mr. Smith and he informed me that facility personnel may have been "premature" in declaring the approximately 188 drums of used solvent observed during the inspection in the paint bunker room as hazardous waste. According to Mr. Smith, the facility can at times re-utilize varying amounts of once used solvent again on the facility's coating line. Mr. Smith further explained that there are varying factors when determining when and if once used solvent can be utilized a second time including the type of product to be coated and space constraints in the paint storage room.

I informed Mr. Smith that this was a different explanation than what was provided during the inspection. I asked Mr. Smith exactly when and how is a drum or group of drums determined to be a waste and Mr. Smith informed me this is highly variable as well. Mr. Smith did inform me that the facility had to "bite the bullet" regarding the March 28, 2002 hazardous waste shipment of used solvent to Chemical Solvents, Inc. and this was primarily due to storage constraints. I further asked Mr. Smith if it is realistic to assume that Wheeling Corrugating Company will reuse all 188 drums observed during the inspection and he informed me that was a good question he could not answer.

Compliance Evaluation Inspection Wheeling Corrugating Company WVD000797720 April 22, 2002 Page 4

Approximately five to ten drums of used solvent are generated per month at the Beech Bottom facility. Mr. Smith was not certain when or how many of the used solvent drums observed during the inspection would be re-used and how many would be managed as a hazardous waste.

On the hazardous waste manifest dated March 28, 2002 the used solvent/paint mixture is listed as EPA Waste Numbers D001 (ignitability) and D035 (methyl ethyl ketone). Attachment E is a copy of an undated waste determination provided by Wheeling Corrugating Company.

Attachment F is a copy of a letter dated April 30, 2002 and Attachment G is a copy of a letter dated May 17, 2002 which further explain the facility's position regarding the management of used solvent drums.

Based on the approximate rate of generation of the used solvent drums (five to ten drums per month), Wheeling Corrugating Company has been speculatively accumulating the used solvent.

Hazardous waste personnel training records were reviewed for one hourly employee and one salary employee and these records were found to be in order.

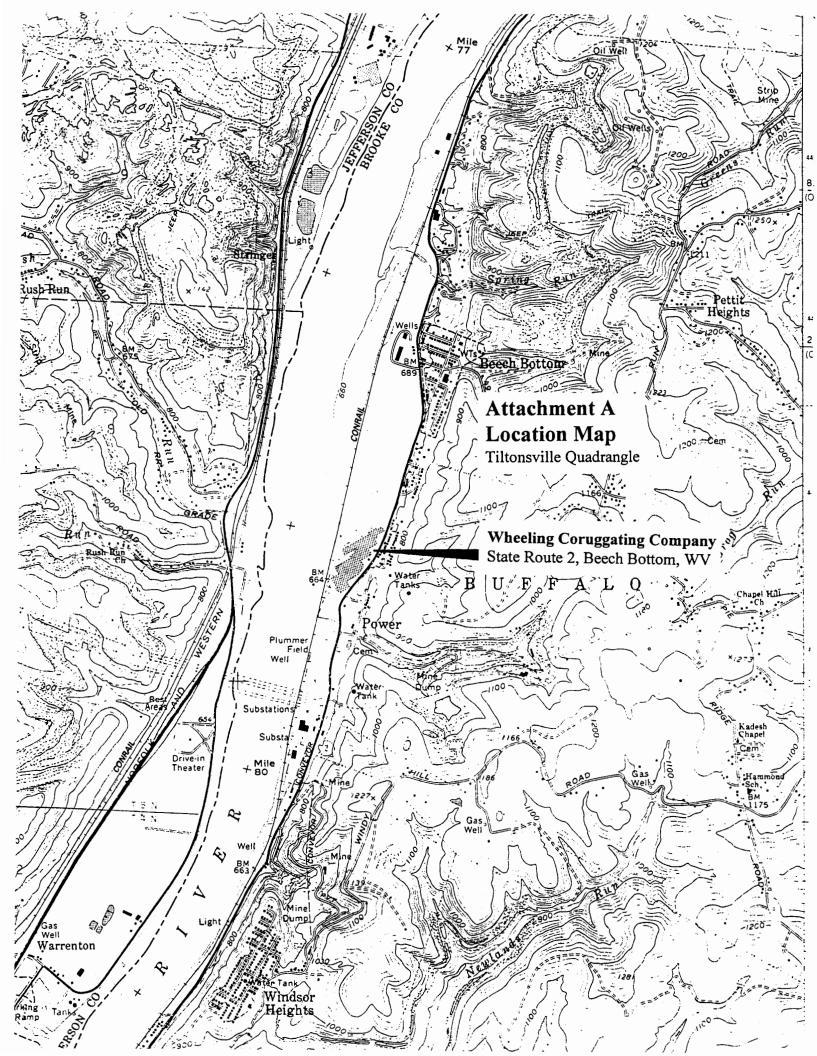
Compliance Evaluation Inspection Wheeling Corrugating Company WVD000797720 April 22, 2002 Page 5

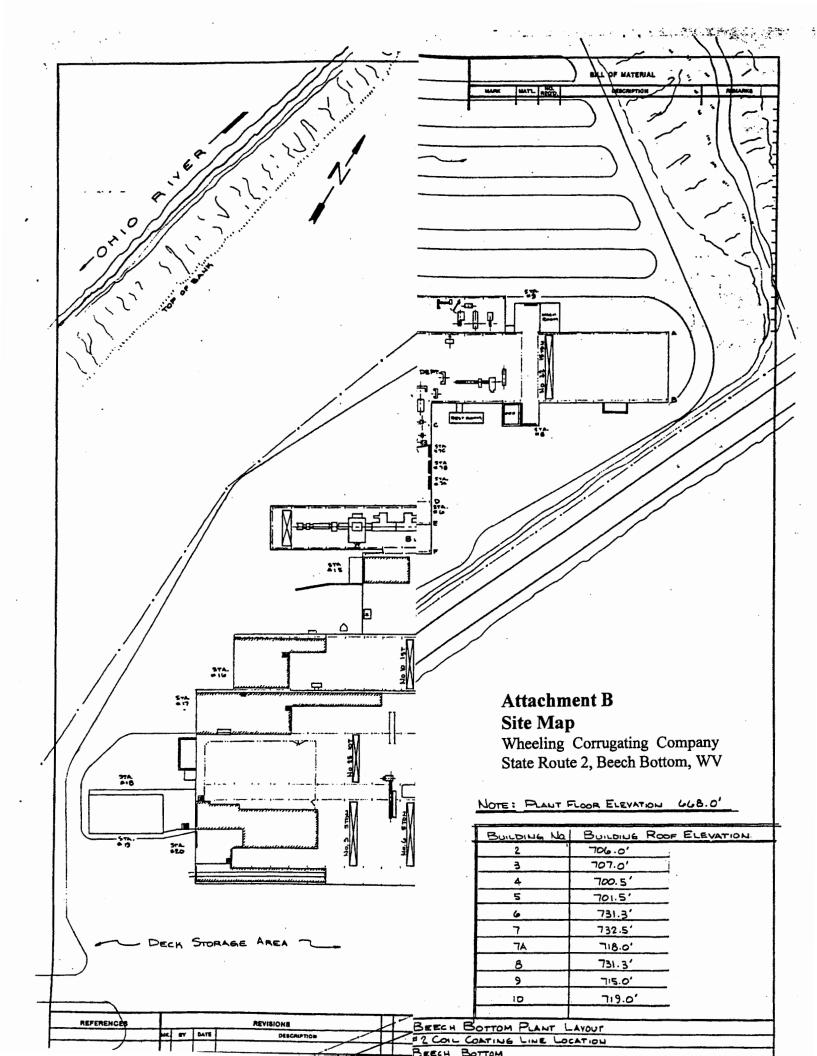
VIOLATIONS

- 1. Wheeling Corrugating Company failed to mark the date of accumulation on drums of hazardous waste in violation of 40 CFR Part 262.34(a)(2) as referenced by Title 33, Series 20, Section 5.1 of the West Virginia Hazardous Waste Management Rule.
- 2. Wheeling Corrugating Company failed to label drums of hazardous waste with the words "hazardous waste" in violation of 40 CFR Part 262.34(a)(3) as referenced by Title 33, Series 20, Section 5.1 of the West Virginia Hazardous Waste Management Rule.
- 3. Wheeling Corrugating Company stored containers of hazardous waste for greater than ninety days without a permit in violation of 40 CFR Part 262.34(a) as referenced by Title 33, Series 20, Section 5.1 of the West Virginia Hazardous Waste Management Rule.

Areas of Concern

- 1. Additional remedial measures are necessary to address the threat of contamination at the coating line chromic acid sump. The facility should submit additional plans to address this concern within thirty days receipt of this inspection report including a timetable on implementing the corrective action proposed.
- 2. There are some concerns as to whether a hazardous waste manifest should have accompanied the February 28, 2002 shipment of 70 used solvent drums transported to Valspar Corporation.





Correct Weight is shown above and is Subject to Vertilization by the Eastern Weighting and Inspection Bureau According to Agree

LOADING OF IRON AND STEEL HIGHWAY VEHICLES

ser, the law requires that the bill of lading shall state whiche it is "carrier's or shipping"s whichi." recurred to stade executeary at writing the agreed or declared value of the property. The agreed or do by the shipping to be not exceeding.

For Wheeling Corrugating Company, Shipper A Division of Wheeling-Pittsburgh Steel Corporation

Agent, Per

AGENT, Per (Driver's Signature)

CARRIER

17he Fibre Boxes used for this shippi stions set forth in the box melos certificate thereon, and all other re Uniform Freight Classification.

's imprint in lieu of stamp; not a part of bill of lading approved by the interstate Commerce Commission.

- -:



Attachment E

CHEMICAL SOLVENTS, INC. CUSTOMER PROFILE SHEET

1010 DENNISON AVE. CLEVELAND, OH 44109 PH: (216)741-9310 FAX: (216)459-0737

ANALYTICAL CHARGE:

.00

PROFILE NUMBER: 020913

A. GENERATOR INFORMATION

BILLING ADDRESS

нале:

HHEELING CORRUGATED ROUTE 2

SAME

ADDRESS:

REECH BOTTON

NV 26030

US EPA ID C:

WUDDOQ797720

TECHNICAL CONTACT: RICH RUY

TITLE: PHONE:

304~234-4214

CZI CUSTO

983828

R GENERAL WASTE INFORMATION

WASTE DESCRIPTION:

PAINT & SOLUENT 100

PAINT CLEARUP

HASTENATER TREATMENT CODE: N/A

PROCESS GENERATING MASTE:

SIC NUMBER **METHOD OF SHIPMENT:**

ARTICIPATED UDLUME: FREQUENCY OF SHIPMENT:

DISPOSITION:

DISPUSAL

C. PHYSICAL PROPERTIES

:

APPEARANCE

VARIES

PHYSICAL STATE AT 70F:

LIQUID

LAYERS:

DDDR :

SOLVERT

TOTAL SOLIDS & NON VOLATILES: 20

RECOVERY RATE:

SINGLE PHASE

SPECIFIC GRAVITY:

0.9

PH: FLASH POINT (TCC-F):

105

WATER LAYER (% OF RECOV): HATER CONTENT (DISSOLVED):

BTU PER POUND:

12500

CHLURINE BY FLAME:

BROKE

CHLDRINE BY BOMB:

FTIR IDENT OF NUM RESIDUE:

COMPATABILITY :

MIXES WITH FUEL

GORATEABILITY :

PUMPARLE

D. CHEMICAL COMPOSITION

RANGE% NAME

RANGE% NAME

.0- 1.0 METHANOL

.0- 4.0 METHYL ETHYL KETONE

.8 2.0 ACETONE

.8 4.0 N-BUTYL ALCOHOL

.8- 20.0 VM&P NAPHTHA

68.8 100.0 SDLVENT 100

.0- 30.0 PAINT RESINS & PIGMENTS

.0 .0

RCRA INFORMATION

F THIS HASTE IS HAZARDOUS AS DEFINED BY RCRA IN 40 CFR 261 (B.A.C. RULE 3741-51), PLEASE PROVIDE THE APPROPRIATE PA HASTE CODES:

001 D035

. SHIPPING INFORMATION

OT PROPER SHIPPING HAME: WASTE PAINT RELATED MATERIAL, 3, UN1263, PGIII RQ(DOD1)

)OT REPORTABLE QUANTITY: 100 LB

TCLP INFORMATI							
COMPOUND	RCRA CODE	REG LIMIT	RESULTS	COMPOUND	RCRA CODE	REG LIMIT	RESULTS
ARSENIC	0004	5.0	⟨ 5.0	LEAD :	8000	5.8	₹ 5.0
BARIUN	0005	100.0	₹100.0	HERCURY :	D009	0.2	₹ 0.2
CADMIUM	9006	1.0	₹ 1.0	SELENIUM :	0018	1.0	⟨ 1.0
CHEDRIUM	D807	5.0	(5.0	SILVER :	D011	5.0	(5.0
H. VOLATILE OR	GANICS (P	PM)					
COMPOUND	RCRA CUDE	REG LINIT	RESULTS	COMPOUND	RCRA CODE	REG LIMIT	RESULTS
BENZEHE	0018	8.5	⟨ 0.5	1,1 DICHLORDETHYLENE :	D029	0.7	< 0.7
CARBON TETRACHLORIDE		0.5	< 8.5	HETHYL ETHYL KETONE :	D035	200.0	>280.0
CHLDRORENZEHE	0021	100.0	(100.0	TETRACHLORDETHYLENE :	0039	0. 7	(0.7
CHLOROFORM	0022	6.0	< 6.0	TRICHLORDETHLYERE :	0040	0.5	< 0.5
1,2 DICHLORGETHANE	0028	0.5	< 0.5	UINYL CHLORIDE :	0043	0.2	(0.2
I. SEMI - VOLATI	E ORGANI	CS (PPM)					
COMPOUND	RCRA CUDE	REG LIMIT	RESULTS	СППРПИНО	RCRA CODE	REG LINIT	RESULTS
O - CREZOL	0023	200.0	₹200.0	HEXACHLORO 1,3			
u - ckezar	0024	200.0	<280.0	BUTADIENE :	0033	0.5	< 0.5
P - CRESDL	0025	200.0	(200.0	HEXACHLURDETHANE :	D034	3.0	(3.0
CRESUL	0026	200.0	(200.0	HITRUBENZENE :	D036	2.0	(2.0
1,4 DICHLORDBERZENE	0027	7.5	₹ 7.5	PENTACHLOROPHENOL :	D037	100.0	(100.0
2,4 DINITROTOLUENE	0030	0.13	< 0.13	PYRIDINE :	D038	5, 0	(5.0
HEXACHLORDRENZENE	0032	0.13	< 0.13	2,4,5 TRICHLORDPHENDL:	D041	400.0	(480.U
				2,4,6 TRICHLOROPHENOL:	0042	0.2	₹ 2.0
	AND HERBI						
CDMPOUND	RCRA CODE	REG LINIT	RESULTS	COMPOUND	RCRA CODE	REG LIMIT	RESULTS
CHLORDANE	0020	0.03	(0.03	LINDAHE :	D013	8.4	< 0.4
2,4 D	D016	10.0	₹ 10.0	HETHOXYCHLOR :	D014	10.0	< 10.0
ENDRIN	0012	0.02	< 0.02	TOXAPHENE :	0015	0.5	< 0.5
HEPTACHLOR	0031	0.008	<0.008	2,4,5 TP (SILVEX) :	D017	1.0	₹ 1.0

K. GENERATOR'S CERTIFICATION

I HEREBY CERTIFY THAT THE INFORMATION PRESENTED BY THIS FORM IS FACTUAL AND REPRESENTITIVE, THAT HO INFORMATION HAS BEEN HILLFULLY MITHHELD AND THAT ALL HAZARDS ASSOCIATED WITH THE DESCRIBED NATERIAL HAVE BEEN DISCLOSED.

PRINTED NAME:

SIGNATURE:

TITLE:

DATE:

CSI APPRIVAL DATE: 11/12/01

APPROVED BY: CAR

RECERTIFICATION DATE: 10/02

TOTAL P.03

Attachment F

PATRICK J. SMITH Environmental Engineer



(740) 283-5542

April 30, 2002

Mr. Jamie Fenske Environmental Inspector Office of Waste Management 1060 Chapline Street Wheeling, WV 26003-2955

RE:

April 22, 2002 Hazardous Waste Inspection Information Request

Wheeling Corrugating Company

Beech Bottom Plant

Dear Mr. Fenske:

This correspondence contains items you had requested during the Hazardous Waste Inspection you conducted at the Wheeling Corrugating Company Beech Bottom plant on April 22, 2002.

Attached are the following:

- 1) Hazardous waste training attendance sheets for John Cramer and Rich Roy
- 2) Hazardous waste training Scope of Work, including topics covered.

You had also requested records for Arnold Negri. In reviewing our 2001 training records, we discovered that Mr. Negri did not attend one of the scheduled sessions. We will plan a training session for Mr. Negri as soon as possible to meet this requirement.

Shortly following the inspection, I discussed with you the status of the used solvent stored in drums in the paint house. At the time, I gave you an explanation based on incomplete information. In further discussing this material with plant management, we have determined that the used solvent material meets plant requirements as a "blending agent" to keep paints in proper suspension. Recently, in preparation for starting up our new paint line, it was necessary to ship some of these drums to accommodate our need for additional storage space. Therefore, they were properly labeled, and shipped as a hazardous waste to Chemical Solvents, Inc. (CSI). This does not, however, affect our ability to use the remaining used solvents back into our process. Therefore, we are managing the used solvents as a raw material. In the event the decision is made to send additional material to CSI, it will likewise be managed as a hazardous waste, and labeled as required.

Mr. Jamie Fenske April 30, 2002 Page 2 of 2

If you have any questions regarding this submittal, please contact me at (740) 283-5542.

Sincerely,

Patrick J. Smith

Environmental Engineer

Attachments:

cc: R. Roy

H. Barren

M. O'Leary

PJS/ECSF

BES/TJW

BBECMF 1.4.7

ECMF/BB/WASTE/2002JF.DOC

Attachment G

PATRICK J. SMITH Environmental Engineer Wheeling Corrugating Company

Sixth 1890

(740) 283-5542

May 17, 2002

Mr. Jamie Fenske Environmental Inspector Office of Waste Management 1060 Chapline Street Wheeling, WV 26003-2955

RE:

April 22, 2002 Hazardous Waste Inspection Second Information Request

Wheeling Corrugating Company

Beech Bottom Plant

Dear Mr. Fenske:

This correspondence contains items you had requested as a verbal follow up from the Hazardous Waste Inspection you conducted at the Wheeling Corrugating Company Beech Bottom plant on April 22, 2002.

Attached are the following:

- 1) February 28, 2002 Shipping Paper for a shipment of used solvent to Valspar Corporation
- 2) The "Customer Profile Sheet" from Chemical Solvents, Inc. for used solvent shipped as waste

You also requested an estimate for the average number of used solvent drums generated. Plant personnel have indicated to me that approx. 5 – 10 drums are generated per month. As I indicated in previous correspondence, the contents of these drums are suitable for reuse at the Paint line, and they are not normally shipped off site until they are determined by plant management to be unfit for on-site use, or other business considerations dictate. In the case of the recent shipment to CSI, space for incoming paint became a business consideration that caused us to decide to send a shipment of drums off-site. Other considerations involve returning them to paint suppliers who can also blend them into paint products, or solvent reclaimers (such as CSI) who can return a reclaimed solvent product to the Beech Bottom plant. Wheeling Corrugating Company feels these efforts are in concert with the waste minimization/pollution prevention hierarchy proposed by USEPA and WVDEP. Based on your concerns, however, we are evaluating a program for routinely managing these used solvents off-site.

Lastly, I have included recent hazardous waste training record for Arnold Negri, who recently completed this training. We believe we have now trained all personnel required to receive this training.

Mr. Jamie Fenske May 17, 2002 Page 2 of 2

If you have any questions regarding this submittal, please contact me at (740) 283-5542.

Environmental Engineer

Attachments: Shipping Paper to Valspar

CSI Profile

Hazardous Waste Training Attendance Sheet

R. Roy cc:

H. Barren M. O'Leary PJS/ECSF

BES/TJW/ECMF 1.4.8

BBECMF 1.4.7

ECMF/BB/WASTE/2002JF-2.DOC

Attachment H

PHOTO LOG

Facility:

Wheeling Corrugating Company

Location: Beech Bottom Facility

Photo#	Date	Time	Lighting	Description
1	04-22-02	10:45	Indoor	Approx. 63 drums (black containers) of used solvent initially scheduled to be shipped to Valspar Corporation
2	04-22-02	10:49	Indoor	Approx. 125 drums (primarily black containers) of used solvent initially scheduled to be manifested to Chemical Solvents, Inc.
3	04-22-02	10:49	Indoor	Approx. 125 drums (black and gray containers) of used solvent initially scheduled to be manifested to Chemical Solvents, Inc.
4	04-22-02	10:10	Indoor	Chromic Acid Sump on Coil Coating Line

Film Description:

Fuji 200

Date Photos Taken:

April 22, 2002

Focal Length of Lens:

Automatic Camera

Photographer:

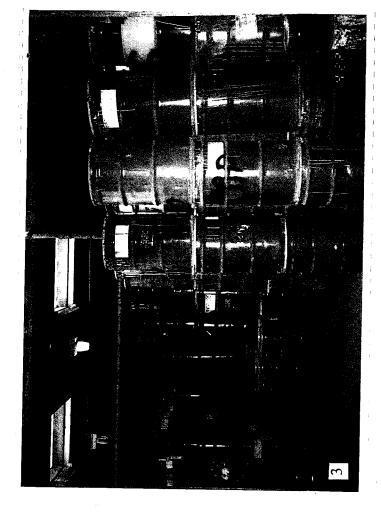
Jamie Fenske

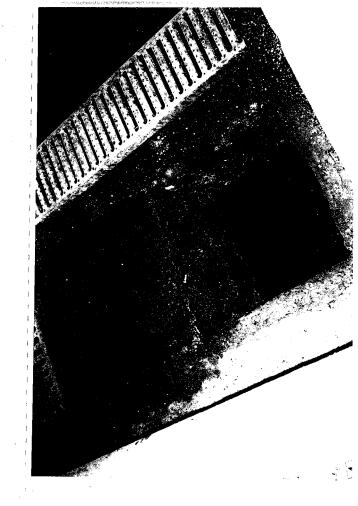
Developer:

Newbrough's Photo

Log Prepared By:

Jamie Fenske











BUREAU OF ENVIRONMENT DEPARTMENT OF ENVIRONMENTAL PROTECTION

BOB WISE GOVERNOR **Division of Waste Management**

MICHAEL O. CALLAGHAN SECRETARY

NOTICE OF VIOLATION

DATE: April 22, 2002	TIME: _	0840 hours
ISSUED TO: Wheeling Corrugating Company	·····	
EPA I.D.#: WVD000797720		
FACILITY MAILING ADDRESS: State Route 2. Beech Bottom. WV 26	6030	
FACILITY REPRESENTATIVE: Pete Barren, Operations Manager		
On the date and time specified, an authorized agent of the Director of the Division of inspection of the facility described above in accordance with West Virginia Code, Chapter Permit issued pursuant to §22-18. During that inspection the following violation(s) were not 1.A. (Regulation) 40 CFR Part 262.34(a)(2) as referenced by Title 33, Series	22, Section 18 a poted:	and/or an Order or
Virginia Hazardous Waste Management Rule.		
B. (Facts) Wheeling Corrugating Company failed to mark the date of	of accumulation	on on drums of
hazardous waste.	······································	
2.A. 40 CFR Part 262.34(a)(3) as referenced by Title 33, Series 20, Sect	ion 5.1 of the	West Virginia
Hazardous Waste Management Rule.		
B. Wheeling Corrugating Company failed to label drums of hazardous was	te with the wo	ords "hazardous
waste"		
3.A. 40 CFR Part 262.34(a) as referenced by Title 33, Series 20, Section	on 5.1 of the	West Virginia
Hazardous Waste Management Rule.		
B. Wheeling Corrugating Company stored drums of hazardous waste for green	ater than nine	ty days without
a hazardous waste permit.		
In order to attain compliance with the cited Code and/or Regulations, you must perfo	rm the following	remedial actions:
(1) Immediately ensure all containers of hazardous waste are properly labele	d and dated.	
(2) Immediately ensure all containers of hazardous waste are stored on site for	not longer th	an ninety days.
and the facility does not speculatively accumulate containers of used solv	ent.	•
A copy of this Notice of Violation will be forwarded to the Enforcement Unit of the Divissuance of this Notice may result in an administrative civil penalty being levied in accordance 17.		_
District Phone: (304) 238 - 1075 Issued By:	Jame	(Inole)
District Fax: _(304) 238 - 1006 Title:	Environmenta	al Inspector



STATE OF WEST VIRGINIA DEPARTMENT OF NATURAL RESOURCES

ARCH A. MOORE, JR. Governor DIVISION OF WASTE MANAGEMENT 1260 Greenbrier Street Charleston, West Virginia 25311

RONALD R. POTESTA
Director
ROBERT K. PARSONS

Deputy Director

December 12, 1988

Ms. Nancy Ray Wheeling-Pittsburgh Steel Corp. Route 2 Beech Bottom, West Virginia 26030

Dear Ms. Ray:

Enclosed is a copy of the "Compliance Evaluation Inspection" (CEI) Report completed on your facility by representatives of the Chief of the Division of Waste Management. This report is based on the inspection conducted on October 19, 1988.

Please refer to the "Compliance Evaluation" section of the report for those violations discovered during the course of this inspection.

A copy of this report will be referred to the Enforcement Unit of this Division with an additional copy transmitted to the United States Environmental Protection Agency (U. S. EPA), Region III, Philadelphia, Pennsylvania.

Thank you for your assistance and cooperation during this inspection. If you have any questions concerning the inspection or attached report, please feel free to contact this office at 304/348-5929.

Sincerely,

Ava C. Zeitz

Compliance Monitoring and Enforcement Section Leader

ACZ/pd Enclosure

cc: Doug Donor, EPA, Region III
John Meeks, Enforcement Unit

David Swisher, Inspector

RECEIVED

DEC 28 1988

INSPECTION FACT SHEET

COMPANY NAME: Wheeling-Pittsburgh Steel _I.D. #: WVD000797720

MAILING ADDRESS: Rt. 2 TYPE OF FACILITY: Generator

Beech Bottom, WV 26030

LOCATION: Beech Bottom Plant COUNTY: Brooke

COMPANY CONTACT: Nancy Ray HANDLING CODES: S01

Environmental Coordinator

PHONE: (304) 234-2672

PURPOSE: Compliance Evaluation Inspection

APPLICABLE REGULATIONS: West Virginia Hazardous Waste Management Act, Chapter 20-5E;

West Virginia Administrative Regulations for Chapter 20-5E;

and/or 40 CFR Part 265.

LIST OF CHEMICALS:

(For Small Quantity Generators, list amount of waste, how it is handled, where it goes)

D001 F003 D007 F005

DATE INSPECTED: October 19, 1987

(2)

(3)

DATE PREPARED: October 25, 1988

PREPARED BY: David B. Swisher, Division of Waste Management

INSPECTION REPORT

COMPANY: Wheeling-Pittsburgh Steel Corporation

DATE INSPECTED: October 19, 1988

INSPECTOR: David B. Swisher, West Virginia Department of Natural Resources,

Division of Waste Management

DATE PREPARED: October 25, 1988

PREPARED BY: David B. Swisher, Division of Waste Management

On October 19, 1988 the above referenced inspector conducted a Compliance Evaluation Inspection of Wheeling-Pittsburgh Steel, Beech Bottom Plant. Upon my arrival at 1015 hours I was met by Steve Beacroft, Plant Manager and Tom Waligura, Environmental Control.

Upon presentation of appropriate credentials, I advised the officials of my authority as a representative of the Chief of the Division of Waste Management pursuant to Chapter 20 of the Code of West Virginia and as specified in Section 3007(a) of the Resource Conservation and Recovery Act and they acknowledged my authority. The facility representatives were informed that this inspection would emphasize the company's compliance with the Hazardous Waste Management Act (Chapter 20, Article 5E) and the regulations promulgated thereunder.

There have been no changes in hazardous waste operations at this facility since the last CEI (October 20, 1987). Hazardous waste is generated as a result of cleaning and surface preparation of steel coils.

This inspection consisted mainly of a visual walk through of the facility. The regular facility representatives; Nancy Ray, Environmental Control and Jim Allen, Engineering Department, were not available on the day of this inspection, therefore, the facility's records were not available for inspection (facility representatives did not know the location of the records). Mr. Beacroft, Plant Manager, indicated that Mr. Allen would return to work on Monday, October 24, and that the records would be available for inspection at that time.

The inspection began with observation of the coil coating line. Located on the line is the paint filtering room. This room is a satellite accumulation area for the facility's waste paint/solvent and waste rags/paint filters. Ed Maciak, Paint Line Foreman, indicated that approximately 4 days are required to fill one drum of waste. At the time of this inspection, there was 1 drum being filled, and 3 full drums sitting outside the room. These drums had not been moved to the drum storage area. I advised Mr. Maciak that there is a 3-day time limit on moving drums from a satellite area to the storage area.

From the coating line, we proceeded to the drum storage area. Located inside the storage buildings were 88 drums of hazardous waste, 63 drums of waste oil, and 1 drum of asbestos waste. Also in the building were several empty drums designated for return.

CEI (Wheeling-Pittsburgh Steel) October 25, 1988 Page two

The 88 drums of hazardous waste are comprised of waste paint (described as "obsolete" by factory reps.), waste rags, and paint filters. The paint filters are actually cloth "bags" which trap paint solids so that the filtered paint may be reused. The contents of the drums containing the paint filters are mostly liquid materials.

Inspection of the drum storage area revealed 38 drums stored for over 90 days, 11 drums that were not labelled, and 11 drums which had no date on the label. Some of the dates on the drums went back to February, '88.

Mr. Maciak explained that when a drum of hazardous waste is brought into the storage area, they paint the drum black and then place a hazardous waste label on it. It appears that this practice may be causing a delay in getting labels on the drums. This is apparent due to the fact that there were 16 drums of waste "obsolete" paint located in the storage area, 5 of which had been painted black and were labelled. The remaining 11 drums had not been painted and consequently, were not labelled or dated.

As earlier stated, one drum of hazardous waste is generated about every 4 days. Given the 3-day time period to move the drum into storage, one would expect the dates on the drums to be approximately a week apart. However, this is not the case. Inspection shows that there are several drums being labelled on the same date. Although the dates are somewhat erratic, it appears that labels are being placed on drums approximately every 2-2½ weeks. Based on these observations and the label/date discrepancies, Wheeling- Pittsburgh should examine their drum handling procedures and adjust them accordingly.

Inspection of the wastewater treatment plant showed no change since the last CEI.

The rolloff container used to accumulate WWTP sludge (D007) meets the definition of a container as defined by the West Virginia Hazardous Waste Management Regulations, and therefore, should be labelled with the words "Hazardous Waste".

Following the visual inspection of the plant, I departed the facility with the understanding between myself and the facility representatives that I would return the following week to conduct the file review.

On Monday, October 24, 1988 I attempted to contact Nancy Ray, Environmental Control, to set up an appointment to conduct the remainder of the CEI. I was informed that Ms. Ray was out of the office for the entire week. At that point, I contacted Mr. Steve Beacroft, Plant Manager, and informed him that I would be at the plant site on Tuesday, October 25, 1988 at 1000 hours to complete the inspection. Mr. Beacroft indicated that he would not be in the plant that day, nor would Mr. Allen or Mr. Maciak. I advised Mr. Beacroft that I could not delay the inspection any further, and that if he would not be there, he was to ensure that the appropriate records would be available for my review. Mr. Beacroft agreed.

CEI (Wheeling-Pittsburgh Steel) October 25, 1988 Page three

On Tuesday, October 25, 1988 I received a call from Mr. Beacroft's secretary prior to the time of the inspection. She stated that Mr. Beacroft was off sick and that she could not locate any of the records for the inspection. Apparently, a portion of the manifests were given to the gate guard for my inspection. However, he did not have all of the manifests, nor did he have access to any of the other files. I was asked to postpone my inspection until someone was available who had "authority" to provide me with the necessary records. Repeated attempts to contact someone in Environmental Control were unsuccessful.

Based on this situation, and my repeated efforts to gain access to the facility records, I informed the facility personnel that I would not return at their convenience to inspect the files, and that I would simply note that the records were not available for inspection nor could they be located by facility representatives.

At that point, I considered the inspection concluded.

Compliance Evaluation

The following violations of the West Virginia Hazardous Waste Management Regulations (hereinafter "the Regulations") were noted during the inspection:

- 1) This facility has stored hazardous waste for more than 90 days without having a permit to do so and therefore, is in violation of Sections 6.3.5.b and 11.1 of the Regulations.
- 2) The date upon which each period of accumulation began was not marked on the hazardous waste containers. This is a violation of Section 6.3.5.a.2 of the Regulations.
- 3) While being accumulated on site, each container was not labelled "Hazardous Waste". This is a violation of Section 6.3.5.a.4 of the Regulations.
- 4) Containers of hazardous waste accumulated in the facility's satellite accumulation area were not moved into the drum storage area, labelled, and dated in accordance with Section 6.3.5.a within 3 days. This is a violation of Section 6.3.5.c.2 of the Regulations.
- 5) This facility did not make all records relating to the generation, transporation, storage, treatment or disposal of hazardous waste available for inspection and therefore, is in violation of Chapter 20, Article 5E-12(e) of the West Virginia Code.

CEI (Wheeling-Pittsburgh Steel) October 25, 1988 Page four

6) The facility's contingency plan does not contain phone numbers or addresses for the emergency coordinators. This is a violation of 40 CFR 265.52(d) as referenced by Section 6.3.5.a.5 of the Regulations.

Concerns

The following concerns were raised during the inspection:

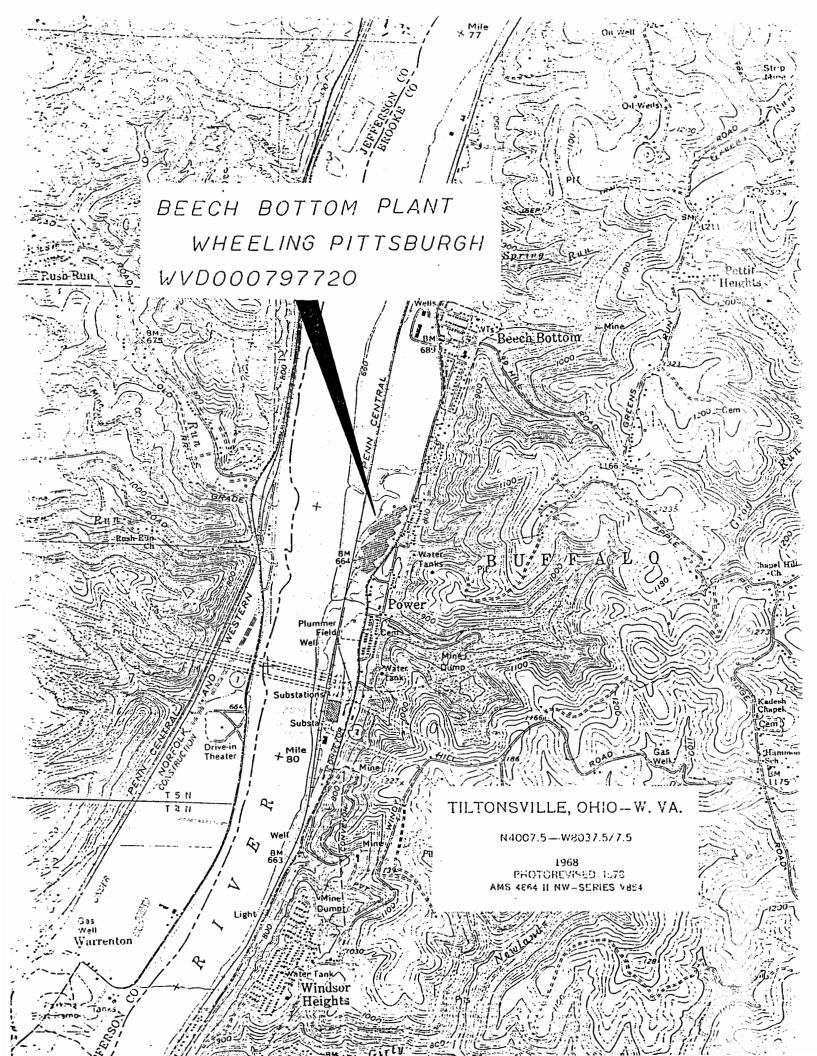
- 1) Drum handling procedures may be causing a delay in dating and labelling hazardous waste containers.
- 2) Based on the analysis of paint/solvent waste provided by Wheeling-Pittsburgh Steel during the last CEI (see October 21, 1987 supplemental memo), the material contains solvent wastes (F003, F005) in the range of 5-40%. However, Wheeling-Pittsburgh Steel maintains that based on their knowledge of the material and the process, the waste is properly classified as D001 (see response to notice of non-compliance dated January 26, 1988).

It is this inspector's contention that the waste should be classified as F003, F005. A more detailed analysis will be needed to show insignificant concentrations of F-solvents.

3) According to the West Virginia Code, Chapter 20, Article 5E, an authorized representative of the Chief of the Division of Waste management may enter a facility at reasonable times for the purpose conducting an inspection. It is the responsibility of someone located on the facility premises to make all required records and documents available for inspection.

While it is Wheeling-Pittsburgh Steel's policy to have a corporate environmental representative present for inspections, the company cannot expect the Division to postpone an inspection pending availability of the representative.

4) At the time of the inspection, the designated emergency coordinator was not familiar with the location of the facility's contingency plan.



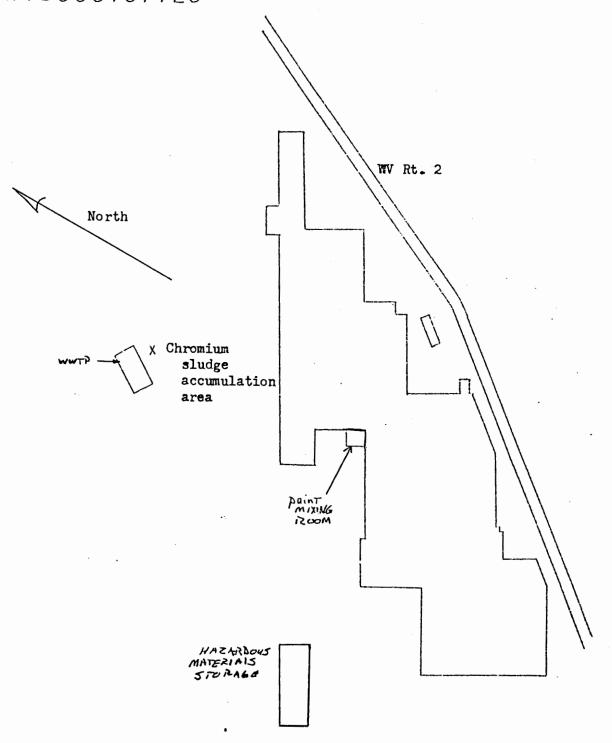
ATTACHMENT "B"

SITE MAP

BEECH BOTTOM PLANT

WHEELING PITTSBURGH

WVD000797720



WUJ.00-079-7720



GASTON CAPERTON
Governor

STATE OF WEST VIRGINIA

DEPARTMENT OF NATURAL RESOURCES
CHARLESTON 25305
DIVISION OF WASTE MANAGEMENT
1260 Greenbrier Street
Charleston, West Virginia 25311

J. EDWARD HAMRICK III
Director

LARRY W. GEORGE Deputy Director

ORDER

ISSUED UNDER THE

HAZARDOUS WASTE MANAGEMENT ACT

WEST VIRGINIA CODE, CHAPTER 20, ARTICLE 5E

Order Number HW-153-88

WUD 00 079 7720

TO: Wheeling-Pittsburgh Steel Corporation Route 2
Beech Bottom, West Virginia 26030

ATTENTION: Ms. Nancy Ray

This Order is issued by the Chief of the Division of Waste Management (hereinafter "Chief"), under the authority of West Virginia Code, Chapter 20, Article 5E, Section 14 to Wheeling-Pittsburgh Steel Corporation (hereinafter Wheeling-Pitt). Under this Order, Wheeling-Pitt agrees to undertake all actions required by the terms and conditions of this Order and consents to and will not contest the Chief's jurisdiction regarding this Order. However, Wheeling-Pitt does not admit to any factual and legal determinations made by the Chief in this Order and reserves all rights and defenses available regarding liability or responsibility in any proceedings regarding Wheeling-Pitt other than proceedings, either administrative or civil, to enforce this Order.

Basis for Order

In support of this Order, the Chief hereby finds the following:

- 1. A Compliance Evaluation Inspection (CEI) of this facility on October 21, 1987 (supplemental memo) revealed that Wheeling-Pitt was storing hazardous wastes without a permit or interim status, in violation of Section 11.1 of the West Virginia Hazardous Waste Management Regulations and Chapter 20, Article 5E, Section 8 of the Code of West Virginia and, that satellite accumulation containers were neither kept closed nor labelled with the words "Hazardous Waste" (or other appropriate markings) in violation of Section 6.3.5.c. of the West Virginia Hazardous Waste Management Regulations (hereinafter "the Regs").
- 2. A CEI inspection of this facility on October 19, 1988 disclosed that Wheeling-Pitt has been storing containers of hazardous waste on-site without a permit or interim status, in violation of Section II.1 of the Regs and Chapter 20, Article 5E, Section 8 of the Code of West Virginia. This is a repeat violation.
- 3. This same inspection also revealed that containers of hazardous waste accumulated in the satellite accumulation area were not moved to the drum storage area and marked and labelled in accordance with Section 6.3.5.a. of the Regs within three (3) days of their being filled, in violation of Section 6.3.5.c. of the Regs. This is a repeat violation of Satellite Area Accumulation Regulations.
- 4. Additionally, during this same inspection, it was revealed that some containers of hazardous waste being accumulated on-site were not marked with the words "Hazardous Waste", in violation of Section 6.3.5.a.4 of the Regs and some containers of hazardous waste being accumulated on-site were not marked with the date upon which accumulation began, in violation of Section 6.3.5.a.2. of the Regs.
- 5. Also, this inspection revealed that the facility's Contingency Plan did not contain the phone number or addresses of the facility's emergency coordinators, in violation of 40 CFR §265.52(d) as referenced by Section 6.3.5.a.5. of the Regs.
- 6. A case-development inspection of Wheeling-Pitt on December 22, 1988 disclosed that the containers of hazardous waste which were previously being stored in violation of Section 11.1 of the Regs were still on-site and that the previously unmarked and un-dated drums were now marked but dated with dates which were not the dates upon which accumulation began.

Requirements of Order

Now, therefore, in accordance with Chapter 20, Article 5E, Section 14 of the Code of West Virginia, it is hereby agreed between the parties and ORDERED by the Chief as follows:

- 1. Within 30 days of the date of this Order, Wheeling-Pitt must remediate all of the violations listed in Basis for Order. To wit: all containers of hazardous waste being stored in violation of Section II.l of the Regs must be shipped off-site in compliance with all applicable regulations, all containers of hazardous waste being accumulated on-site must have the words "Hazardous Waste" marked on them as well as the date upon which accumulation began, all containers of hazardous waste in the satellite accumulation area must be managed in accordance with Section 6.3.5.c. of the Regs, and finally, that the facility's contingency plan must be complete and up-to-date in full compliance with 40 CFR §265.52(d).
- 2. Wheeling-Pitt must document these remedial actions to the Chief, in writing, within the 30 day time-frame.
- 3. For violations specified in Basis for Order, Wheeling-Pitt will pay an Administrative Settlement of \$25,500 to the West Virginia Hazardous Waste Management Fund.
- 4. For each day that Wheeling-Pitt fails to meet any deadline or performance requirement specified in this Order, Wheeling-Pitt agrees to pay into the West Virginia Hazardous Waste Management Fund \$250.00 for each day the action remains incomplete. If any action is not completed after 30 days of its required due date, Wheeling-Pitt agrees to pay into the West Virginia Hazardous Waste Management Fund \$1000.00 for each day, exceeding the initial 30 days, until such time as the action is complete.
- 5. The Chief expressly reserves all rights and defenses which he may have pursuant to any legal authority as well as a right to raise, as a basis for supporting such legal authority or defenses, facts other than those enumerated in Basis for Order.
- 6. Wheeling-Pitt hereby waives its right to appeal this Order under the provisions of Chapter 20, Article 5E, Section 19 of the Code of West Virginia.

MAR 1 5 1989

Date of Issuance

B. Douglas Steele, Ph. D., Chief Division of Waste Management

Wheeling-Pittsburgh Steel Corporation Vice President, Secretary and General Counsel